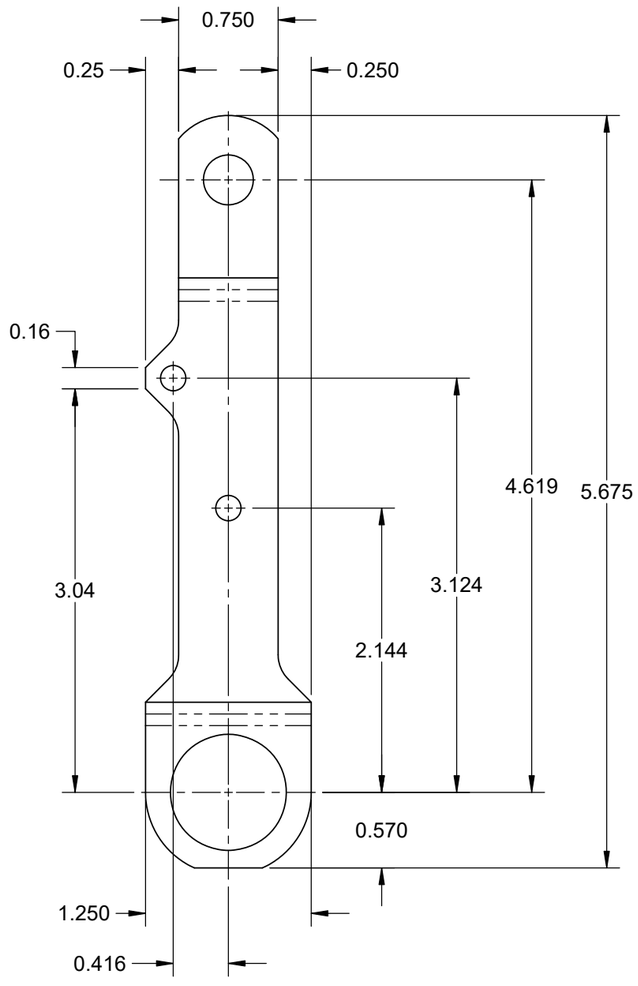

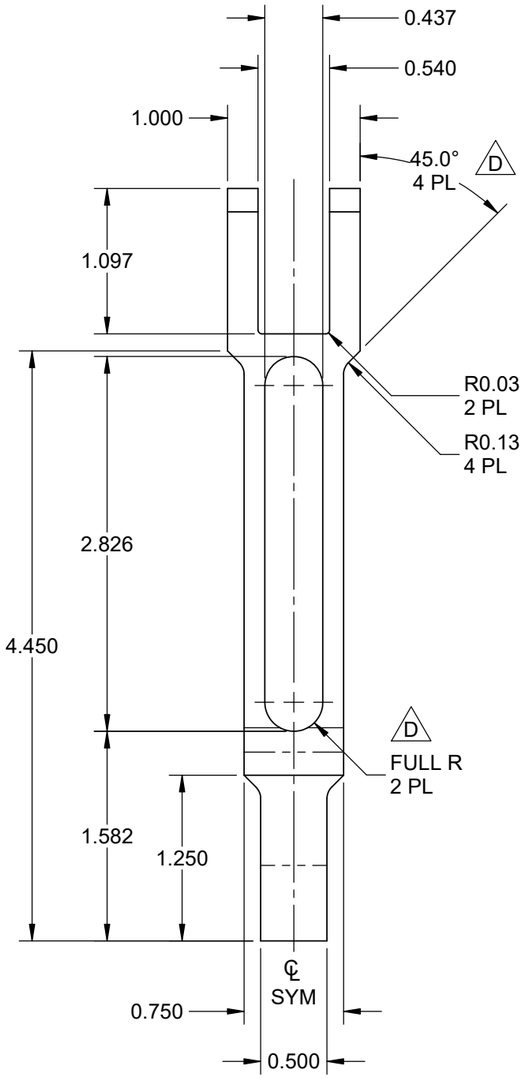

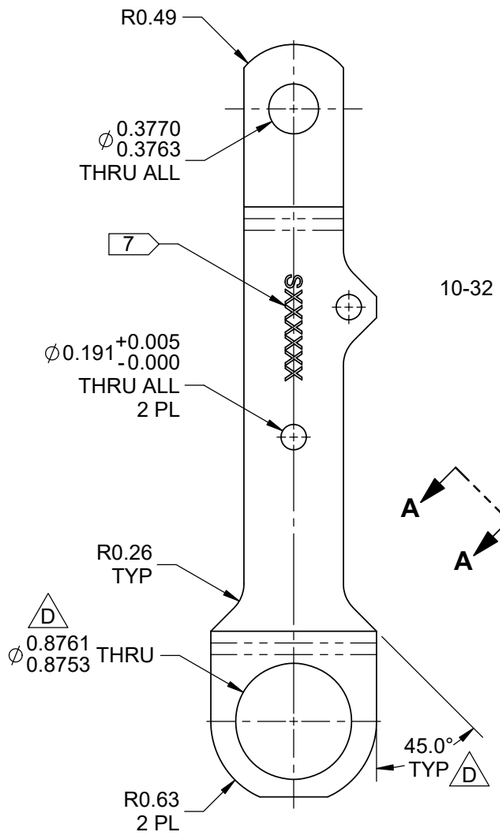

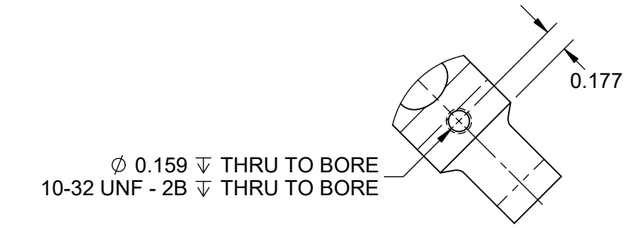

D **VIEW A-A**

A
A

C20-700 LEVER ARM D

8

NOTES:
1) MATERIAL: 4140/4142 ALLOY STEEL
2) HEAT TREAT: 40-44 HRC
D 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 1/2 GRADE B OR SAE-AMS-QQ-N-290 CLASS 1 GRADE E/F OR ASTM B733 TYPE 4/5 SC2
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010
7) IDENTIFICATION: MACHINE ENGRAVE S/N AS SHOWN
D 8) DIMENSIONAL LIMITS APPLY AFTER PLATING

REV.	DESCRIPTION	ECN #	BY
D	REFER TO REV. 2 FOR CHANGES MADE IN PREVIOUS REVISIONS UPDATED DRAWING TEMPLATE AND REORGANIZED VIEWS REVISED FINISH NOTE AND ADDED NOTE 8 DIAMETER WAS Ø0.8766-0.8778 IS Ø0.8753-0.8761	HB ECR 234	KPT

DESIGN	CFS
DRAWN	KPT
CHECKED	RF
MFG. APPR.	FK
APPROVED	SAO
DATE	22.04.29

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

TOOL P/N C20-700 REV. D
SHEET 1 OF 1

TITLE LEVER ARM
SCALE NTS

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